



TECHNICAL SPECIFICATION FOR NEW
3.1/2" AC-95 15.80 LB/FT HYDRIL PH6 TUBING

SIZE	3.1/2"
GRADE	AC-95
WEIGHT	15.80 LB/FT
INSIDE DIAMETER	2.548"
DRIFT DIAMETER	2.423"
WALL THICKNESS	0.476"
TOOL JOINT O.D.	4.50"
TOOL JOINT I.D.	2.485"
MAKE UP TORQUE	6,400 FT/LBS MINIMUM 8,000 FT/LBS MAXIMUM
MAKE UP LOSS	3.34"
COLLAPSE	22,330 PSI
INTERNAL PRESSURE	87.5% 22,610 PSI
TEST PRESSURE	80% 20,700 PSI
JOINT STRENGTH	430,000 LBS
PIPE BODY YIELD STRENGTH	430,000 LBS