



**TECHNICAL SPECIFICATION FOR NEW  
4"OD HEAVY WEIGHT DRILL PIPE WITH  
4"FH (NC40) / NKK-DSTJ HIGH TORQUE CONNECTIONS**

MANUFACTURER	THYSSEN - FRANCE
SIZE	4"
TOOL JOINT O/D	5"
TOOL JOINT I/D	2-1/2"
CONNECTIONS	4"FH (NC40) / NKK-DSTJ HIGH TORQUE
HARDBANDING	ARNCO

**TOOL JOINT**

TENSILE YIELD	677,300 LBS (NEW)
TORSIONAL YIELD	22,550 FT.LBS (NEW)
MAKE UP TORQUE	14,500 FT.LBS (NEW)

**TUBE**

UPSET CENTRE	4-1/2"
WALL THICKNESS	0.750"
INSIDE DIAMETER	2-1/2"
TENSILE YIELD	397,600 LBS
TORSIONAL YIELD	26,950 FT.LBS
CROSS SECTIONAL AREA	7.410 IN <sup>2</sup>

APPROXIMATE WEIGHT	950 LBS PER JOINT (NEW)
WEIGHT PER FOOT	31 LBS/FT
DISPLACEMENT :	17.22 US GALS PER JOINT (0.409 BBLS PER JOINT)
CAPACITY :	8.04 US GALS PER JOINT (0.191 BBLS PER JOINT)

\* MANUFACTURED TO SHELL SQAIR SPECIFICATIONS \*